

HA62051 [Hydraulic Gear Pump]

Instruction Guide

- 1. Install O-ring, then grease suction tube and place it on pump
- 2. Install pump drive coupler on pump shaft



- 1. Insert two 3/8" (dowel) bolts into housing for installation
- 2. Place O-ring in housing and grease
- 3. Be sure that Fuel shutoff valve is in the OFF position
- 4. Slide the pump onto the dowels
- Gently bump the key switch to align the spline into the drive coupler
- Gently wiggle the pump into place with a slight inward pressure
- 7. It is strongly recommended that hydraulic oil and filter also be changed

