



## 68803 HD [PTO Clutch Pack, Heavy Duty

Instruction Guide

**Contents:** 7-381490 Friction Discs, 9-381489 Separator Plates

1. Snap Ring
2. Thrust Plate
3. Friction Disc
4. Separator Plate

**Stacking Procedure:** Stake 2 separator plates against the piston (4). Then start with a friction disc and alternate separator plate to friction disc until the last separator is installed. The last separator will push on the thrust plate (2). Thrust plate pushes on the snap ring (1).

