



888301334 [Compressor Conversion Kit, Delco A6 to Sanden, w/ Dual Switch]

Instruction Guide

1. Evacuate the system of all refrigerant
2. Disconnect the a/c lines from the old compressor
3. Remove the original compressor and the old mount
4. Attach the new mounting bracket (A) and belt tensioner arm (B) to the compressor (as indicated in diagram)
5. Mount the new Sanden compressor using the supplied hardware, with discharge (pressure) side toward the engine
6. Attach the 2" aluminum spacer tube (C) between the compressor and the hose fittings. Be sure to install the spacer with the ports positioned upward
7. Install the Schrader valves into ports in the Spacer. (Each valve should include o-ring)
8. Install the high-pressure switch (Red, 888301442) to the high-pressure side (right) and install the low-pressure switch (Green, 888301443) to the low-pressure side (left)
9. Connect one high pressure switch wire to the tractor hot wire and the other wire to the low-pressure switch. Connect the remaining low-pressure switch wire to the compressor clutch
10. The Sanden and Sanden Style Compressors used in this compressor conversion kit are typically preloaded with 6.4 oz. of PAG 100 oil that meets the requirement of the compressor. An additional 1 or 2 ounces is usually needed on tractor/combine sized equipment to compensate for the system's long hose lengths

